

# Din 50602 Standard K4



LAS X Steel Expert

DIN 50 602 Evaluation using method K 1

Specimen	Area of polished section evaluated, in mm²	Types of inclusion as in diagram plate No. 1	Number of inclusions classified by rating number												Multiplication and first subtotal	
			0	1	2	3	4	5	6	7	8	9				
			Factor $f_g$													
			0,05	0,1	0,2	0,5	1	2	5	10	20	50	S	O		
Specimen1	200,00	SS											0			
		OA											0			
		OS											0			
		OG		2	2	2							1,6			
Specimen2	200,00	SS											0			
		OA				2							1			
		OS											0			
		OG			1		2		1				7,2			
Specimen3	200,00	SS											0			
		OA				1	1	2					5,5			
		OS		1									0,1			
		OG					2		2				12			
Specimen4	200,00	SS											0			
		OA				3	1						2,5			
		OS											0			
		OG								1	1		30			
Specimen5	200,00	SS											0			
		OA					3		1				8			
		OS											0			
		OG						1	1				7			
Specimen6	200,00	SS											0			
		OA				1	2		1				7,5			
		OS											0			
		OG					1						1			
Total	1200,00															
Second subtotal												S : 0	O : 83,4			
Total index K 1												S : 0	O : 70			
Overall total index K 1												70				
K Value	1															

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